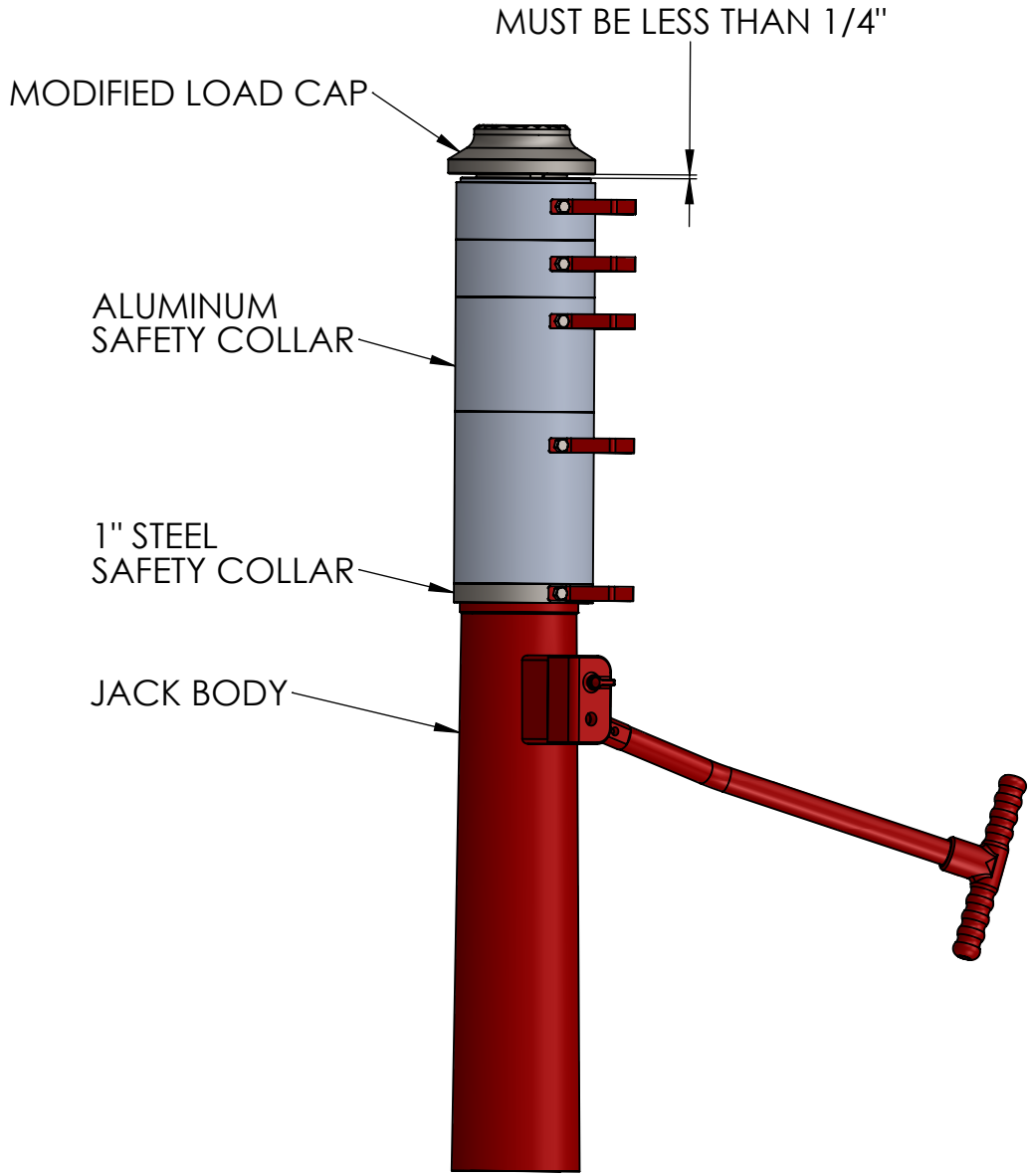

SAFETY COLLAR LIFTING PROCEDURE:

RAISE LOAD TO DESIRED HEIGHT

PLACE 1" STEEL COLLAR ON JACK BODY

ADD ALUMINUM AND/OR STEEL COLLARS AS NEEDED [ANY COMBINATION]

LOWER LOAD SO THE MODIFIED LOAD CAP IS WITHIN 1/4" OF THE SAFETY COLLAR STACK

DUFF NORTON
AIR MOTOR JACK CO.
BILLINGS, MT

TITLE: LOCK COLLAR		
SIZE **A**	DWG. NO. LC100/50TS	REV
	WEIGHT:	SHEET 1 OF 1

5 4 3 2 1