

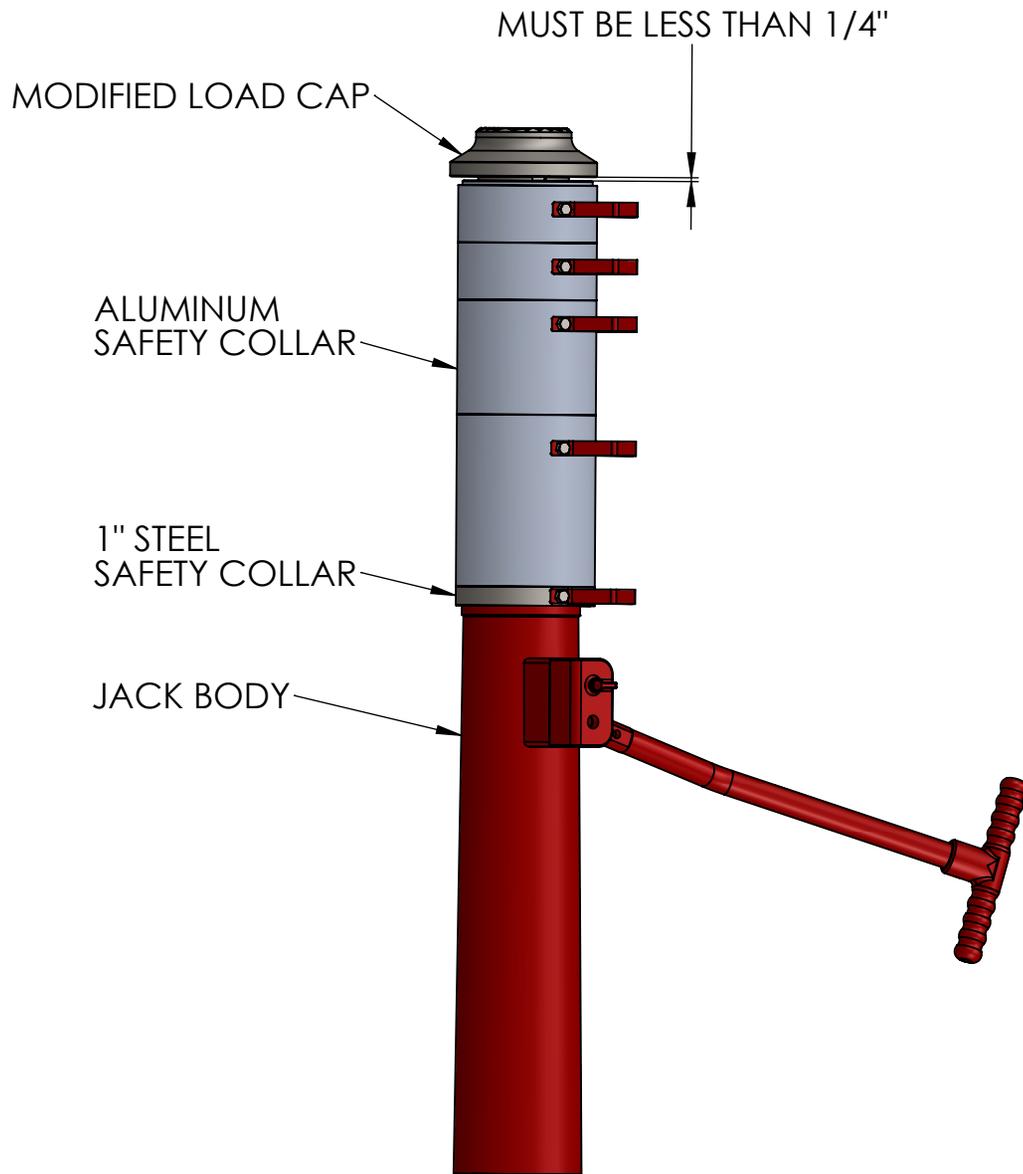
SAFETY COLLAR LIFTING PROCEDURE:

RAISE LOAD TO DESIRED HEIGHT

PLACE 1" STEEL COLLAR ON JACK BODY

ADD ALUMINUM AND/OR STEEL COLLARS  
AS NEEDED [ANY COMBINATION]

LOWER LOAD SO THE MODIFIED LOAD CAP IS  
WITHIN 1/4" OF THE SAFETY COLLAR STACK



**DUFF NORTON**  
**AIR MOTOR JACK CO.**  
BILLINGS, MT

TITLE:

100T LOCK COLLAR

SIZE

**A**

DWG. NO.

LC100TS

REV

WEIGHT:

SHEET 1 OF 1